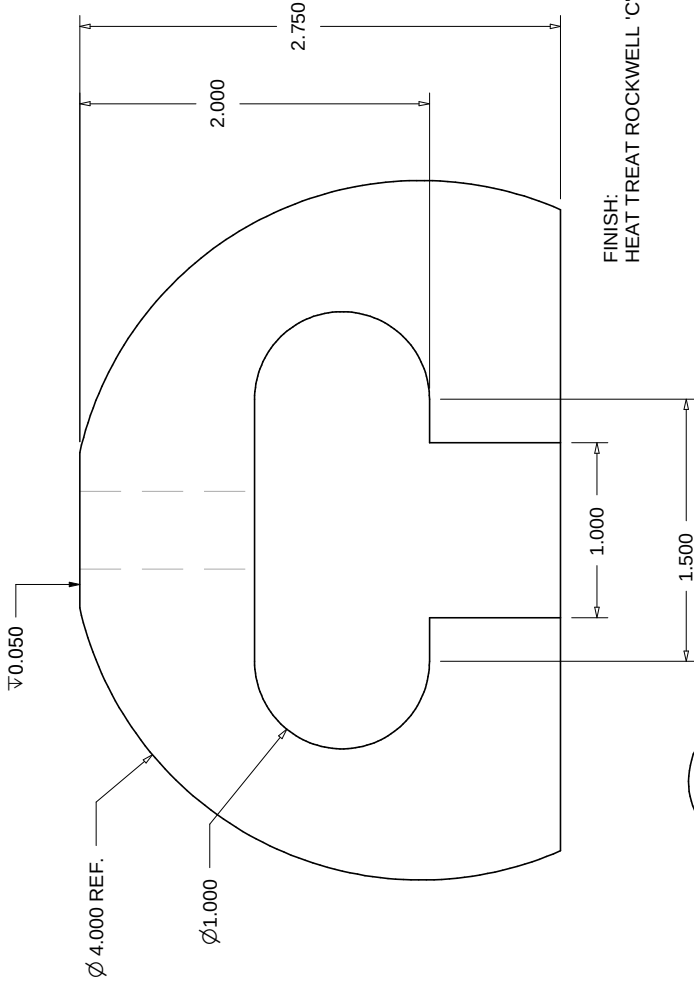
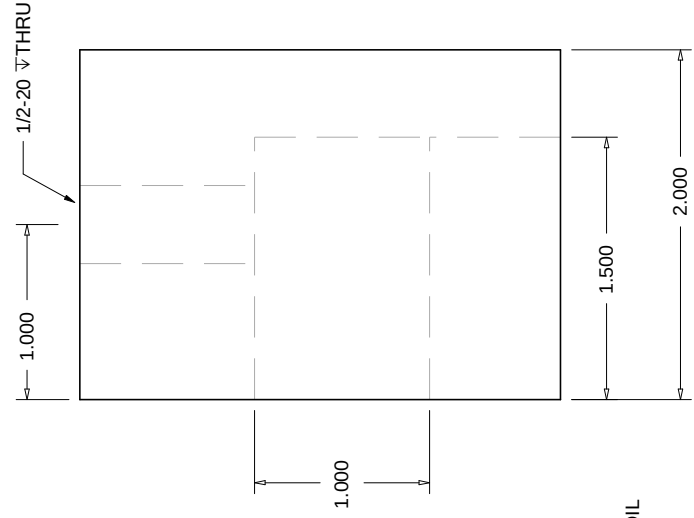
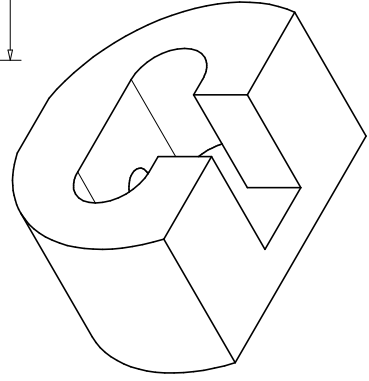




FINISH:
HEAT TREAT ROCKWELL 'C' 52-54, NO OIL



- GENERAL:
- TOLERANCE ± 0.005
 - FILLETS R0.015
 - BREAK SHARP EDGES TO 0.015 CHAMFER
 - ANGLES ± 0.5 DEG.
 - DEBURR
 - ROUGHNESS AVERAGE 0.8 MICROMETERS
 - DIMENSIONS APPLY AFTER SURFACE FINISH & PROTECTION

A		6/6/08		DATE				INITIAL DESIGN	
REVISION								ITEM REVISED	
DRAWN				DATE					
J ENGLERT		6/6/08							
CHECKED									
QA									
MFG									
APPROVED									